

Service Offering

SAP Manufacturing Weigh & Dispense



SAP Consulting
February 22, 2010

Agenda



1. **Solution Approach**
2. **Scope of Service**
3. **Technical Realization**
4. **Examples**

Solution Approach

- Fully integrated Weigh & Dispense solution based on SAP Manufacturing PPPI
- Standardized connection of scales and terminals via OPC (OLE for Process Control)
- Flexible graphical user interface
- Standard Weigh & Dispense processes available
- Real-time inventory management
- Real-time batch management

Advantages

- No intensive maintenance of interfaces to external systems
- No replication and synchronization of master and transactional data
- Real-time production planning and production execution
- Applicable for all SAP applications (e.g. PPPI, QM, SD)
- OPC Plug & Play solutions of many scale manufacturers available
- Applicable in the regulated industry

Scope of Service

Equipment Management

- Status management of scales and terminals
- Functional scale check
- Scale connection via OPC

Weighing

- Material identification and batch check
- Information on material as well as hazardous substances information and symbols
- Weighing dependent on active ingredients
- Net weighing
- Gross weighing
- Graphic user interface for weighing (Java-Applet)
- Material consumption posting and goods receipt posting
- Solution can be extended customer specifically by other weighing methods
- Solution can be extended by barcode labeling and weighing protocol

Scope of Service

Validation

- FDA/cGxP compliant
- 21 CFR Part 11 compliant
- Audit trail and digital signature
- Deviation management with digital signature
- Solution can be extended to electronic batch record

Technical Realization



SAP Manufacturing Weigh & Dispense



Examples

Process Manufacturing Cockpit SAP1

Herstellung - ändern
 Prozessauftrag 990956 Materialnummer 000630734 Charge 4711 >>
 Auf -> Auf. Speichern Abbrechen Drucken Kommentieren

Material: SEPIA D2 TRIT

Zur Übersichtstabelle

Gefahrsymboltabelle

1	2	3

1. Sehr giftig beim Einatmen, Verschlucken und Berührung mit der Haut.
 2. Entzündet bei Berührung mit Säure sehr giftige Dämpfe.
 3. Sehr giftig für Wasserorganismen, kann in Gewässern langfristige schädliche Wirkungen haben.

Schulobweisung
 Dieser Stoff färbt sehr stark

Beauftragshinweise
 Keine Hinweise vorhanden.

Einwaageabfrage

Aktion	Par./J	Def.	Ch.	Charge	S	Waage	HH-Nr.	Sollgew.	Null	Tara	Netto	Abw.1	Abw.2	Abw.3	Sonderaktionen
OK	1	-	1	1	00458	F	01	AM01	0,040 kg	J	0,059 kg	0,021 kg			
Wegeln	1	-	1	2	AM_ERVO	E	01	AM01	0,049 kg	N	0,090 kg				

Reinigung gemäß 35HLSOP300*

100,00%

SEPIA D2 TRIT
 Mat.-Nr. 630734 Charge AM_EING
 Soll: 0,049 kg Ist: 0,049 kg 1

SHT (1) (120) IZSW01 INS

Process Manufacturing Cockpit RAHMAN

Herstellung - Test-ändern
 Prozessauftrag 000300034313 Materialnummer 00000000000011130 Charge 0001199999 >>
 Auf -> Auf. Speichern Abbrechen Drucken Kommentieren

Phras0006

Mat.Nr.: 12945 Mg-Jaurylsulfat-Abmischung

Zur Materialliste Zur Übersicht

Gefahrsymbole

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Abw. Sehr giftig. Hitze entzündlich.

Sollmenge (Soll%) (K-G): 960.000
 Gehalt (Soll%) (%): -
Verw. Menge (Soll%): 0.000
Restmenge (Soll%): 0.000

Betriebsanweisung
 L10
 Beauftragshinweise
 Keine Hinweise vorhanden!

Legende
 WW: 1 = Erstwägung, 2 = Rückwägung, 3 = Füllwägung, 4 = Bruttowägung

Einwaageabfrage

Aktion	Material	Charge	Gehalt (ist%)	W	Restmenge (ist%)	WW	Brutto (ist%)	Tara	Netto (Soll%)	Netto (ist%)	Stornieren	Sonderaktion
>	init	12945	-									

Führen Sie die Einwaage durch

Mat.Nr.: 12945 Charge 0001104302
Soll: 960,00 kg
Ist: 950,00 kg

E10 (1) (050) SAPETO INS



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