Destination Sequences - Sequenced Processing of browser-based PI Sheets & Electronic Work Instructions

XStep Café
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Pub



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Destination Sequences

Motivation

Processing of large PI Sheet/Electronic Work Instruction (EWI)

- One point in time to generate the control recipes/instructions
- Complete content is loaded

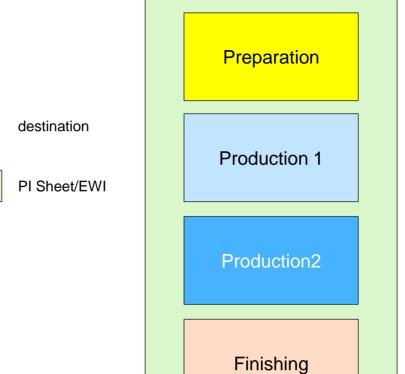
Consequences

- Bad performance
- Maintenance of content gets difficult
 - More content leads to more complexity

Solution: "Divide et Impera"

Challenges

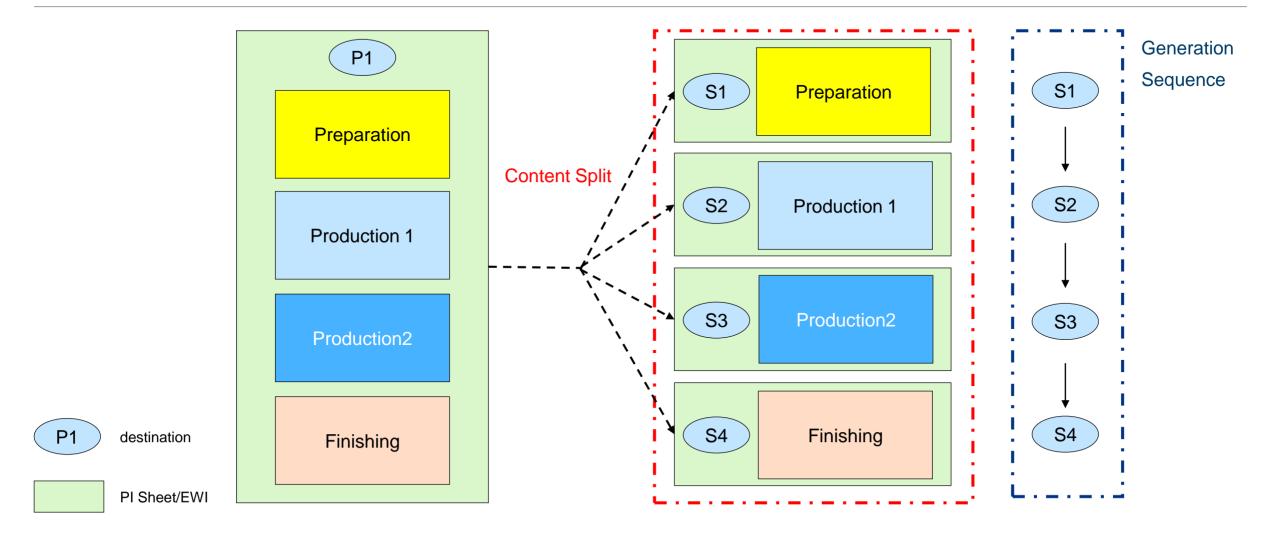
- How to split the content into smaller chunks?
- How to ensure processing the chunks in proper order?



P1

Destination Sequences

Concept



Destination Sequence

Definition: Simple Linear Sequence

Destination Sequence P1 S1 Preparation Preparation **S1 S2 S**3 **S4** Content Split S2 Production 1 Production 1 S4 Finishing Finishina **Position 0004 Position 0001 Position 0002 Position 0003**

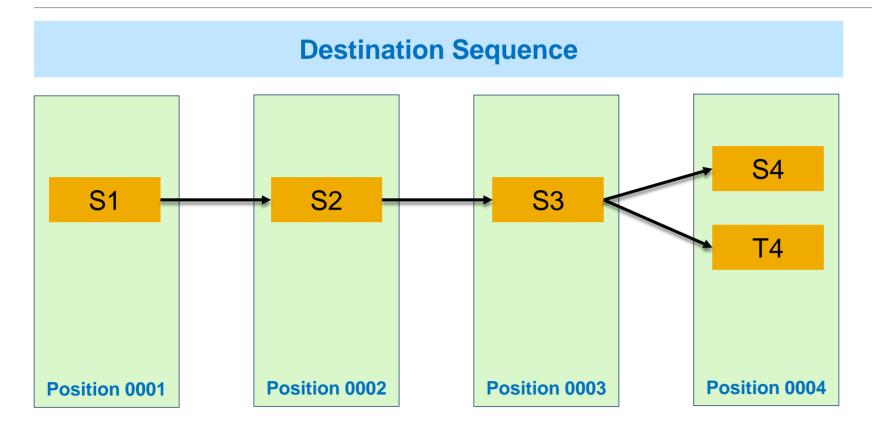
Dn

Destination (Control Recipe/Instruction)

Position nnnn Position of Destination Sequence

Destination Sequence

Definition: Forked Sequence



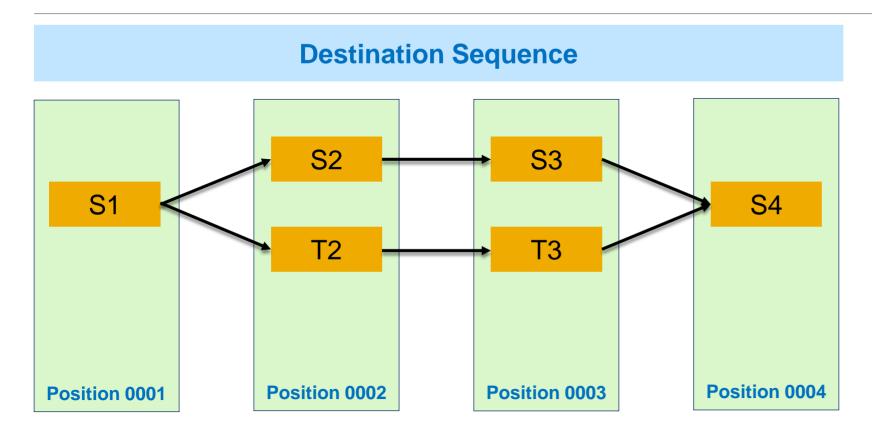


Destination (Control Recipe/Instruction)

Position nnnn Position of Destination Sequence

Destination Sequence

Definition: Parallel Branches





Destination (Control Recipe/Instruction)

Position nnnn Position of Destination Sequence

Destination Sequences

Demo

Demo:

- Definition of a Destination Sequence
- Assignment of a Destination Sequence
- Processing a Destination Sequence

Availability:

- SAP note 2286550 (link)
 - From EhP5 upwards
 - Contains How-to Guide
 - To be released soon...



female stag beetle – our only bug for today ©



Thank you